



# INTRODUCTION TO GLUTEN MANAGEMENT CONCERTED EFFORTS IN THE ARAB REGION

*Annual Scientific Day*

*Military Laboratories for Quality Control*

*Jordan Armed Forces*

*26 February 2025 • Amman, Jordan*

*Approaches of Gluten Management Overall*

*Concerted Efforts Across the Arab Region*

*Role of (Food Allergen and) Gluten Testing*



Celiac disease is an autoimmune disorder, where individuals develop intolerance to gluten, present in foods such as wheat, rye and barley.

□ The global prevalence of celiac disease:



- App. 0.7% - 1.4% (Clin. Gastroenterol Hepatol. 2018 Jun;16(6):823-836)

# The Issue: Celiac Disease

- ❑ Celiac disease is generally **undiagnosed** and observed in genetically susceptible individuals.
- ❑ Symptoms are related to the ingestion of the **gluten protein** found in **wheat and related grains**.
- ❑ **Initial Auto-Immune Reaction can Lead to Progressive deterioration** of the lining of the small intestine
- ❑ Individuals with celiac disease have an increased risk of developing other diseases including
  - osteoporosis,
  - lymphoma and type I diabetes mellitus.
  - increased risk of reproductive problems.
  - growth failure and delayed puberty in Children
- ❑ **The number of consumers following a gluten-free diet is however significantly higher - E.g. 25% in the USA**
- ❑ **The gluten-free products market is still booming with a CAGR of 8% - 9% (2024 – 2032).**



- ❑ No cure possible to date to these conditions
- ❑ Avoidance of the Food where the Allergenic / Gluten Source Ingredient is Present, remains the main risk management strategy
- ❑ Preventive Controls and Accurate Information About Food Allergen Composition Are the Cornerstone of Food Allergen Risk Management Interventions



# Codex Standards on Food Allergens

**CCNFSDU:** Codex Committee on Nutrition and Food for Special Dietary Uses

**CCFL:** Codex Committee on Food Labelling

**CCFH:** Codex Committee on Food Hygiene



# Gluten-Free Requirements

- ❑ All Codex Rules are Inspired from Codex CXS118-1979
- ❑ EU Commission Implementing Regulation (EU) 828/2014:  
defines “gluten free” (i.e.  $\leq 20$  mg/kg) and “very low gluten”  
(i.e.  $\leq 100$  mg/kg)
  - This also applies to non-pre-packed food (e.g. restaurants)
- ❑ U.S. FDA Final Rule for the use of “gluten free” if a product  
contains  $\leq 20$  ppm gluten
- ❑ Gluten Free Certification (like by AOECS – “crossed grain logo”)
  - Products containing  $\leq 20$  mg/kg gluten



# Integrated Gluten Management

## Gluten Checks along the food production chain





Procurement and processing of  
raw materials

Detection of contamination



## Management of raw materials and ingredients for food producers



Ingredients handling

Cross-contamination



# Inline Control Production


Cross-contamination  
during production

Cleaning control



 RIDA<sup>®</sup>QUICK Gluten **New**  
quant.

 RIDA<sup>®</sup>SMART BOX  
+  Data management

 **ready-to-swab**  
RIDA<sup>®</sup>QUICK Gliadin

or

 Samples to laboratory

Cross-contamination with rye and barley in addition to wheat



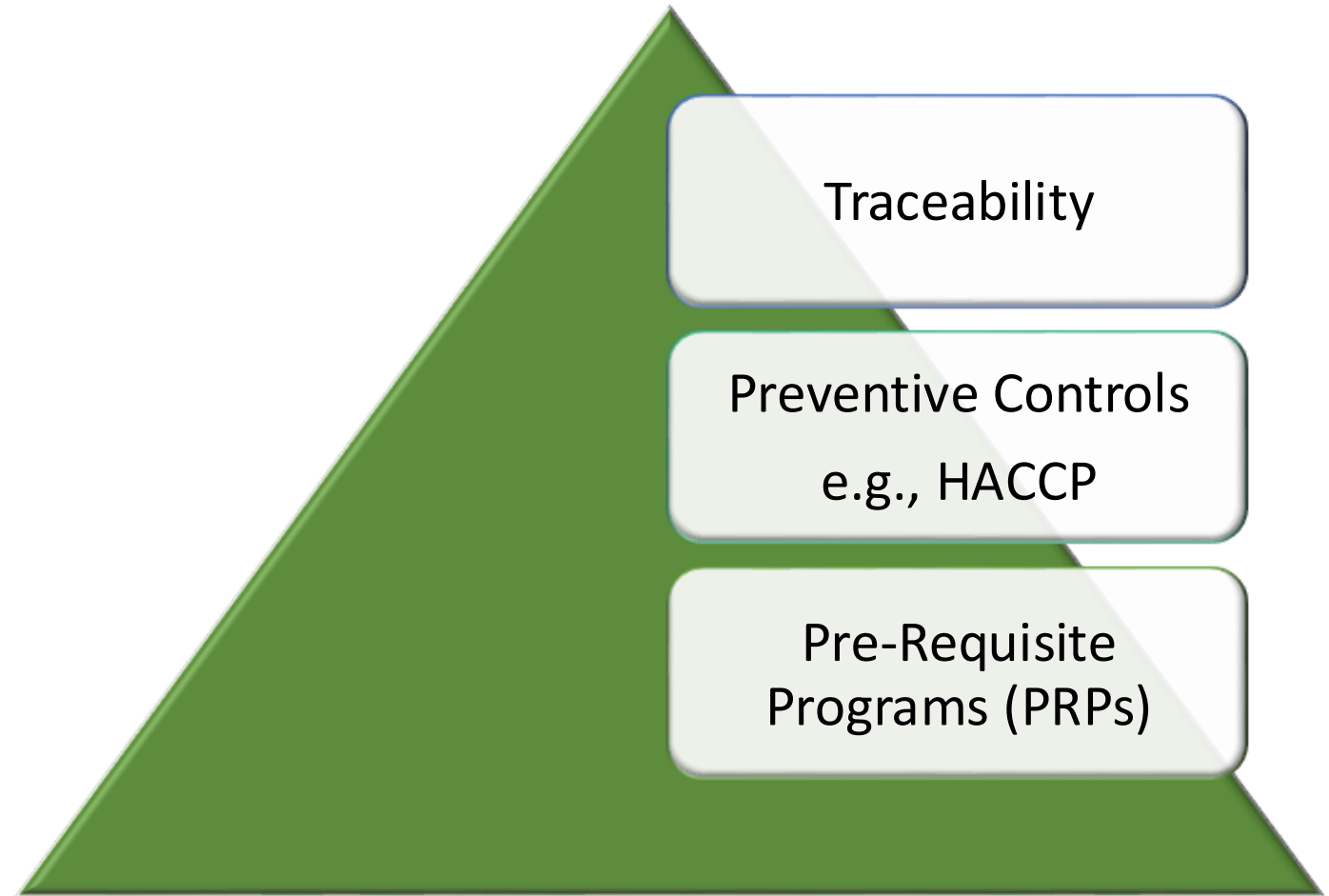
Consumer safety



# Gluten Management: Integrated

## *Integrated Food Safety Management Systems*

### Preventive Approach



## Expectation

- ❑ Measures taken by Industry to remove Gluten and its sources from the foods called Gluten Free.
- ❑ Regulation has to consider Threshold values:
  - 10 mg/day seems acceptable based on latest scientific evidence
  - “a daily gluten intake of less than 10 mg is **unlikely to cause significant histological abnormalities.**” In other words, it is anticipated that the majority of people with Celiac disease will not be negatively affected if they limit their gluten intake to less than 10 mg per day.



Catassi, C. Response to P.Collin et al, AmJ Clin Nutr, 2007; 86:260-9



- ❑ To Promote Safe Food Alternatives for Celiac Individuals and their Families
- ❑ To Support Robust Regulatory Approach for Gluten Free Foods
  - Develop Enablers of Food Regulatory Interventions



# Useful Codex Guidance

## Gluten Free Labelling Standard

### STANDARD FOR FOODS FOR SPECIAL DIETARY USE FOR PERSONS INTOLERANT TO GLUTEN

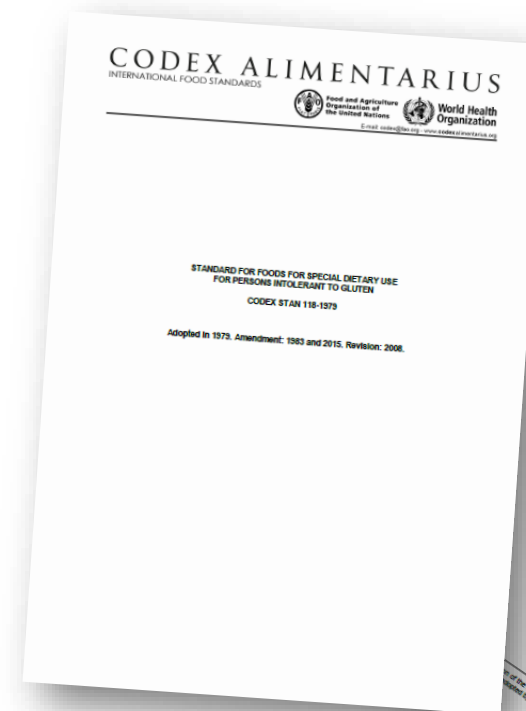
**CODEX STAN 118-1979**

**Adopted in 1979. Amendment: 1983 and 2015. Revision: 2008.**

### RECOMMENDED METHODS OF ANALYSIS AND SAMPLING

**CXS 234-1999<sup>1</sup>**

**Adopted in 1999.**



<sup>1</sup> The most updated version of the method should be used, in application of ISO/IEC 17025. The present list of methods reflects the amendments adopted by the 42nd Session of the Codex Alimentarius Commission in 2019.

# Codex Stan 118-1979: Amendment in 2015

## 2.1.1 *Gluten-free foods*

Gluten-free foods are dietary foods

- a) consisting of or made only from one or more ingredients which do not contain wheat (i.e. all *Triticum* species, such as durum wheat, spelt, and khorasan wheat, which is also marketed under different trademarks such as KAMUT), rye, barley, oats<sup>1</sup> or their crossbred varieties, and the gluten level does not exceed 20 mg/kg in total, based on the food as sold or distributed to the consumer, and/or
- b) consisting of one or more ingredients from wheat (i.e. all *Triticum* species, such as durum wheat, spelt, and khorasan wheat, which is also marketed under different trademarks such as KAMUT), rye, barley, oats<sup>1</sup> or their crossbred varieties, which have been specially processed to remove gluten, and the gluten level does not exceed 20 mg/kg in total, based on the food as sold or distributed to the consumer.

## 2.2.2 *Prolamins*

Prolamins are defined as the fraction from gluten that can be extracted by 40 - 70% of ethanol. The prolamin from wheat is gliadin, from rye is secalin, from barley hordein and from oats<sup>1</sup> avenin.

It is however an established custom to speak of gluten sensitivity. The prolamin content of gluten is generally taken as 50%.



# Codex Stan 118-1979

## 5.2 Method for determination of gluten

Enzyme-linked Immunoassay (ELISA) R5 Mendez Method.

## CSX 234-1999

### PART A – METHODS OF ANALYSIS BY COMMODITY CATEGORIES AND NAMES

Gluten-free foods

Gluten

Enzyme-Linked Immunoassay R5 Mendez  
(ELISA) Method

*Eur J Gastroenterol Hepatol* 2003; 15: 465-474

Immunoassay

I



# Gluten Analysis in Codex Alimentarius

**Codex Alimentarius Type 1 method for  
gluten analysis in food**

Standard CXS 234-1999 (adoption from 2019)

**R5 ELISA**

Gliadin

**Need to have a method  
that works on complex  
food matrices: e.g.,  
processed foods**



# Questions to be Answered

## □ Data Gathering to Support Application of Codex Guidance

- What is the Level of Exposure to Gluten, following a Gluten Free Diet in Arab Countries?
- Is the Codex Standard : 20 ppm cut-off Protective Enough?
- Is there enough supply of Alternatives to Gluten-containing foods



## □ Promote Availability of Safe and Innovative Gluten Free Food Alternatives

# Initiatives Underway

- ❑ Standardize Analytical Methods for Gluten Free Testing:
  - AOAC International Driven Approach (guided by Codex)
  - Arab Official Gluten Free Methods
  
- ❑ Data Supporting Food Consumption Information of Celiac Individuals and their Facilities
  
- ❑ Surveys of Gluten Occurrence in Gluten Free Foods
  - Either labelled or considered / assumed as such



# Objective

## Evidence Based Decision Making on Gluten Free Requirements in the Arab Region





# Pre-Requisite for Success: Collaborative Approach



